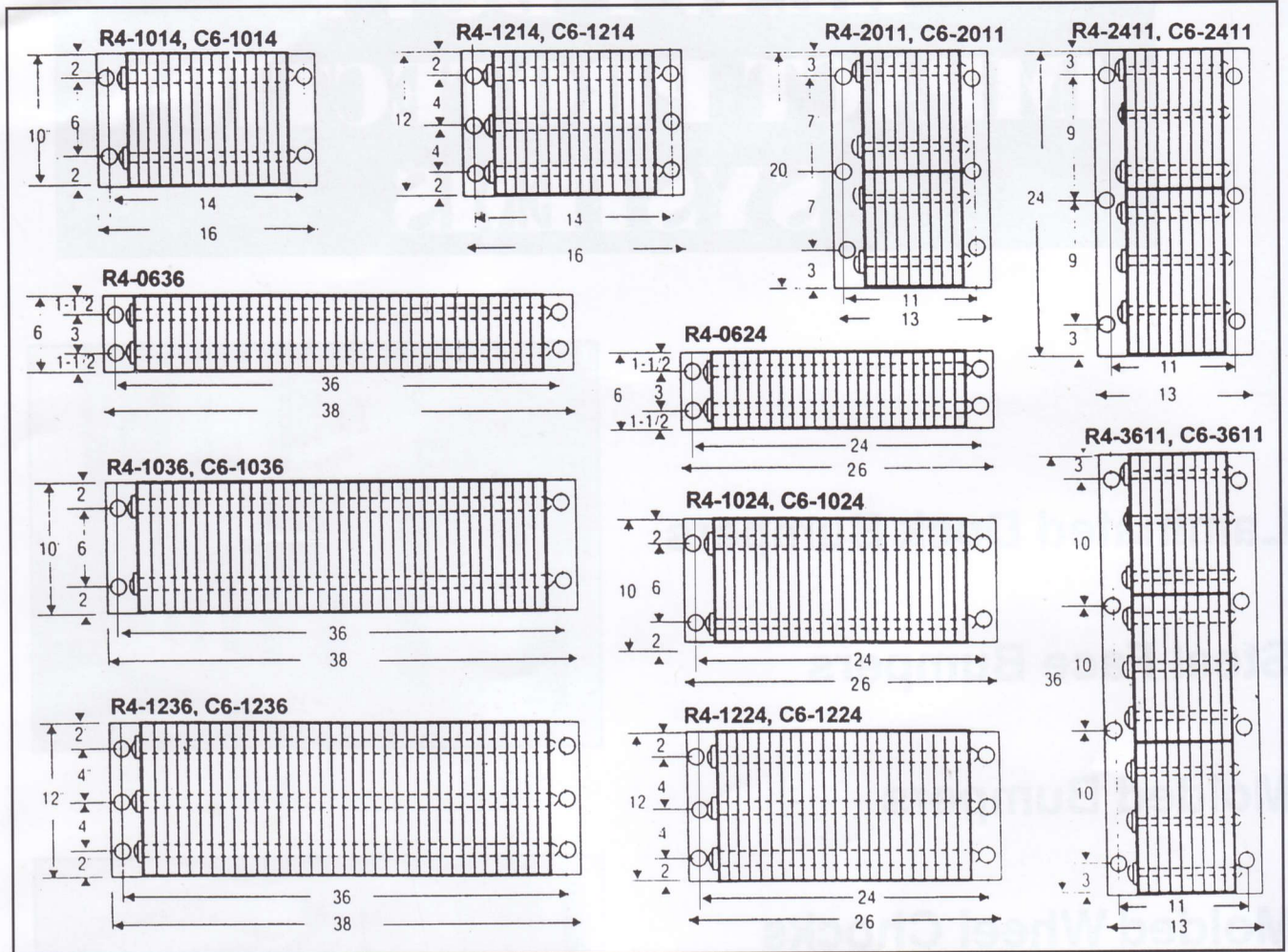


LAMINATED HEAVY DUTY DOCK BUMPERS

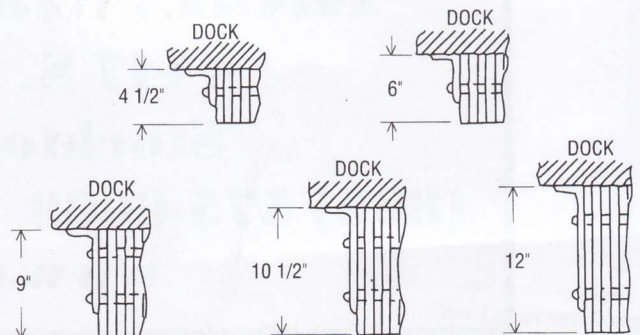


Model	Thickness Out / Dock	Overall Size	Anchor Holes	Weight
R4-0614	4 1/2"	6" x 16"	14"	18 Lbs.
R4-0624	4 1/2"	6" x 26"	24"	29 Lbs.
R4-0636	4 1/2"	6" x 38"	36"	45 Lbs.
R4-1014	4 1/2"	10" x 16"	14"	29 Lbs.
R4-1018	4 1/2"	10" x 20"	18"	36 Lbs.
R4-1024	4 1/2"	10" x 26"	24"	46 Lbs.
R4-1036	4 1/2"	10" x 38"	36"	70 Lbs.
R4-1214	4 1/2"	12" x 16"	14"	35 Lbs.
R4-1218	4 1/2"	12" x 20"	18"	44 Lbs.
R4-1224	4 1/2"	12" x 26"	24"	58 Lbs.
R4-1236	4 1/2"	12" x 38"	36"	84 Lbs.
R4-2011V	4 1/2"	20" x 14"	11"	46 Lbs.
R4-2411V	4 1/2"	24" x 14"	11"	56 Lbs.
R4-3611V	4 1/2"	36" x 14"	11"	85 Lbs.
C6-1014	6"	10" x 16"	14"	33 Lbs.
C6-1024	6"	10" x 26"	24"	55 Lbs.
C6-1036	6"	10" x 38"	36"	82 Lbs.
C6-2011V	6"	20" x 14"	11"	53 Lbs.
C6-1214	6"	12" x 16"	14"	39 Lbs.
C6-1224	6"	12" x 26"	24"	72 Lbs.
C6-1236	6"	12" x 38"	36"	96 Lbs.
C6-2411V	6"	24" x 14"	11"	65 Lbs.
C6-3611V	6"	36" x 14"	11"	95 Lbs.

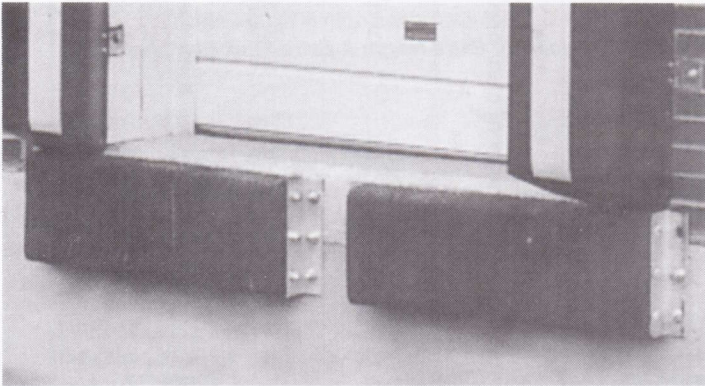
SUGGESTED SPECIFICATIONS

Furnish and install laminated rubber dock bumpers as manufactured by R.C.L. Mfg., Stockton, CA Model No. _____. Laminated Pads shall be rubberized-fabric truck tires cut to 4 1/2" x 10" or 4 1/2" x 12" and punched to receive 3/4" support rods. All bumpers must be a minimum of 4 1/2" thick and closed with two 3" x 3" x 1/4" structural steel angles under approximately 1,500 Lbs. of pressure. Rods shall be welded to angles at one end and closed with a nut at other end. Anchor leg of angles shall extend a minimum of 3" beyond rubber surface at either end and contain 2 or 3 13/16" anchor holes as required. Anchor bolts are supplied separately. Finish of exposed metal shall be black lead free enamel or galvanized (hot dipped).

Illustrations show thickness from dock

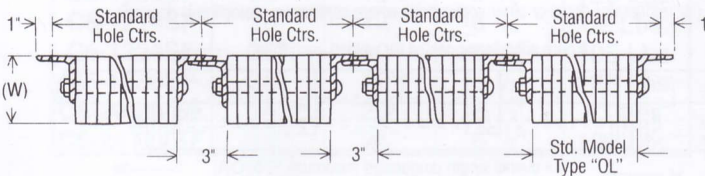


LAMINATED HEAVY DUTY DOCK BUMPERS



Designed to withstand impact force, R.C.L. Mfg. Laminated dock bumpers are ideal for high traffic commercial loading docks. They are constructed for unique "two-way" protection-tough rubberized fabric truck tire pads are assembled on a heavy gauge steel frame. Positive anchoring through heavy 1/4" thick steel end plates provide stability and shape retention.

Overlapping Installation Procedure (all styles)

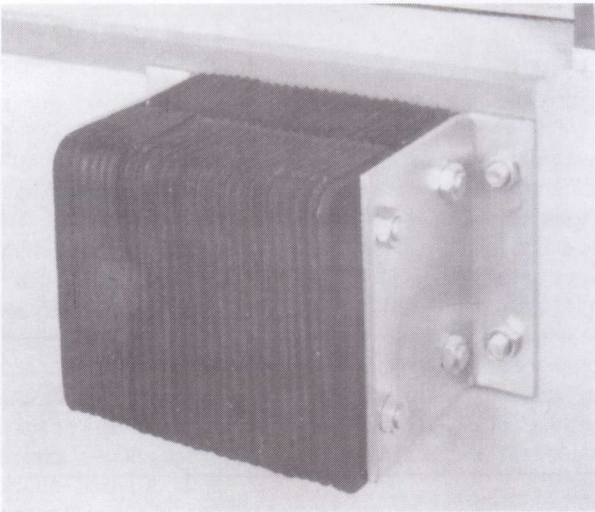


Various thicknesses are available in both vertical and horizontal styles. With many options for installing, laminated bumpers offer a wide range of protection to suit any dock requirement. They are long wearing and provide many years of protection.

SUGGESTED SPECIFICATIONS
 Furnish and install laminated rubber dock bumpers as manufactured by R.C.L. Mfg., Stockton, CA Model No. _____. Laminated Pads shall be rubberized-fabric truck tires cut to 4 1/2" x 10" or 4 1/2" x 12" and punched to receive 3/4" support rods. All bumpers must be a minimum of 4 1/2" thick and closed with two 3" x 3" x 1/4" structural steel angles under approximately 1,500 Lbs. of pressure. Rods shall be welded to angles at one end and closed with a nut at other end. Anchor leg of angles shall extend a minimum of 3" beyond rubber surface at either end and contain 2 or 3 13/16" anchor holes as required. Anchor bolts are supplied separately. Finish of exposed metal shall be black lead free enamel or galvanized (hot dipped).

EXTRA-THICK DOCK BUMPERS

Extra-thick laminated bumpers are for installations where dock seals are extra thick; and where greater "stand out" distance from dock sills is required. Available in vertical and horizontal bumpers which consist of tough piles of truck tire fabric to ensure long lasting protection and shape retention.



Style	Thickness Out From Dock	Overall Size	Rubber Surface	Anchor Bolt Holes	Weight
RR8-14	8"	10" x 16"	10" x 11"	14"	56 Lbs.
RR8-24	8"	10" x 26"	10" x 21"	24"	88 Lbs.
RR8-36	8"	10" x 38"	10" x 33"	36"	127 Lbs.
RR8-2011	8"	20" x 13"	20" x 8"	11"	92 Lbs.
RR9-14	9"	10" x 16"	10" x 11"	14"	63 Lbs.
RR9-24	9"	10" x 26"	10" x 21"	24"	98 Lbs.
RR9-36	9"	10" x 38"	10" x 33"	36"	152 Lbs.
RR9-2011	9"	20" x 13"	20" x 8"	11"	103 Lbs.
CR10-14	10"	10" x 16"	10" x 11"	14"	71 Lbs.
CR10-24	10"	10" x 26"	10" x 21"	24"	109 Lbs.
CR10-36	10"	10" x 38"	10" x 33"	36"	167 Lbs.
CR10-2011	10"	20" x 13"	20" x 8"	11"	109 Lbs.
CC12-14	12"	10" x 16"	10" x 11"	14"	76 Lbs.
CC12-24	12"	10" x 26"	10" x 21"	24"	120 Lbs.
CC12-36	12"	10" x 38"	10" x 33"	36"	185 Lbs.
CC12-2011	12"	20" x 13"	20" x 8"	11"	134 Lbs.

SUGGESTED SPECIFICATIONS
 Furnish and install extra-thick laminated rubber dock bumpers as manufactured by R.C.L. Mfg., Stockton, CA Model No. _____. Resilient rubber material of bumpers are rubberized-fabric truck tires cut to uniform size pads, in stand out thickness of 8", 9", 10 1/2" or 12" for all types and punched to receive 3/4" support rods. All bumpers are closed with two 1/4" support rods. All bumpers are closed with two 1/4" steel formed plates under 1,500 pounds of pressure. Formed plates are closed with threaded rods and nuts at both ends. Flat plates are available.